

Online Water Hardness Analyzer

PACON 4800

PACON 4800 is a compact, easy-to-operate and high accuracy online water hardness analyzer uses the principle of titrimetric colorimetry and is the best choice for water softening systems and reverse osmosis protection for enrey-level measurement.Low maintenance and low reagent consumption, suitable for long time continuous operation.Select the alkalinity reagent to measure total alkalinity.



Measurement parameters

Total hardness, Total alkalinity

Applications

Boiler Water、Drinking Water、Water Treatment、Cooling Water

Features

- Economy model, High cost performance
- Automatic calibration, automatic diagnosis and automatic measurement
- Compact design, 300x300x200mm/ca.4Kg
- Low maintenance and low reagent consumption
- Multi-language graphic backlit LCD display
- Continuous measurement or interval measurement (5-360min)
- 2 x programmable contact outputs
- External signal input to control measurement, can be linked with external devices
- SD card data storage (historical data, fault log), 0/4-20mA output



Technical parameter

Measurement method:	Titration method with colour change
Measurement range:	Total hardness: 0.21-534.0 ppm CaCO ₃ (see reagent tabel) Total alkalinity: 5.34-2050 ppm CaCO ₃ (see reagent tabel)
Measurement duration:	ca. 3 minutes depending on the hardness of the water
Measurement accuracy:	±5% of the upper value of the respective reagent
Repetition accuracy:	±2.5% of the upper value of the respective reagent
Reagent consumption:	approx. 0.05-0.5 ml/analysis, depending on the measured concentration
Expiry date of reagent:	2 years from the factory (<25°C, storage in darkness)
Water sample consumption:	approx. 1 L of water per analysis (at 2 bar pressure)
Supply Voltage:	85 - 265 VAC, 47-63Hz
Power consumption:	25VA (in operation) , 3.5VA (standby)
Protection class:	IP65
Display:	Multi-coloured and multi-lingual graphic display
Unit:	°dH, °f, ppm CaCO ₃ , mmol/l, °e
Outputs:	1、 4 sets of programmable relay outputs (max. 250V, 4A) 2、 1 group of 0/4 - 20 mA signals, max. 750 Ω
Inputs:	1、 IN1 input (start analysis / flow control switch / water meter)
Data storage:	100 sets of historical curves, directly accessible on the instrument 4G SD card storage, Historical data and fault information can be imported
Analysis cycle:	Measuring interval(5 - 360min) / External signal / Flow signal
Flush time:	Configurable (15~1800s)
Requirements of the water quality:	clear,colourless,no solid particles,without gas bubbles; pH: 4 - 10.5 ; Iron: < 3 ppm ; Copper: < 0.2 ppm ; Al: < 0.1 ppm ; Mn: < 0.2 ppm;
Temperature:	Environmental temperature: 5°C - 45°C, Measuring water temp.: 5°C-40°C
Humidity:	20-90%RH, Indoor installation
Water inlet pressure:	ca. 0.5 - 5 bar (max.) (recommended 1 -2bar)
Inlet / Outlet connect:	6mm hose
Dimensions/Weight:	300x300x200mm(WxHxD), ca.4Kg
Installation:	Wall mounting in closed rooms

Order Guide

Order No.	Description
33-4800-00	PACON 4800 Online Hardness Analyzer
33-4800-10	PACON 4800 Online Alkalinity Analyzer
50-5000-10	Spare Parts Kit Including pump head (including pump tube), all seals, stirrups, connection pipe of reagent bottle, recommend to exchange every year.
50-5000-20	LED light source, recommended to be replaced every two years

Hardness Reagent

TH

Suitable for

PACON 5000
PACON 4800
PACON 4600
PACON 4500 (Discontinued)



Alkalinity Reagent

TC

Suitable for

PACON 5000
PACON 4800
PACON 4600
PACON 4500 (Discontinued)



● The PACON 5000/4800/4600 analyser must use the matching reagents produced by JENSPRIMA to measure different hardness/alkalinity ranges by selecting different types of reagents.

Hardness reagent types and measuring ranges

Order No.	Model	°dH	°f	ppm CaCO ₃	mmol/L
50-5000-01	TH5000	0.012-0.12	0.021-0.214	0.21-2.14	0.002-0.021
50-5001-01	TH5001	0.03-0.3	0.053-0.534	0.53-5.34	0.005-0.053
50-5003-01	TH5003	0.09-0.9	0.160-1.602	1.60-16.0	0.016-0.160
50-5010-01	TH5010	0.3-3.0	0.534-5.340	5.34-53.4	0.053-0.534
50-5030-01	TH5030	0.9-9.0	1.602-16.02	16.0-160.2	0.160-1.602
50-5050-01	TH5050	1.5-15	2.670-26.70	26.7-267.0	0.267-2.670
50-5100-01	TH5100	3.0-30	5.340-53.40	53.4-534.0	0.534-5.340

Alkalinity reagent types and measuring ranges

Order No.	Model	°dH	°f	ppm CaCO ₃	mmol/L
50-5510-01	TC5010	0.3-7.5	0.534-13.4	5.34-134	0.107-2.68
50-5515-01	TC5015	0.45-11.5	0.801-20.5	8.01-205	0.160-4.10
50-5520-01	TC5020	0.6-15	1.07-26.7	10.7-267	0.214-5.34
50-5530-01	TC5030	0.9-22.5	1.6-40.1	16.0-401	0.32-8.02
50-5550-01	TC5150	4.5-115	8.01-205.0	80.1-2050	1.6-41.0

Total hardness

Total hardness is the total amount of calcium and magnesium ions in water and the conversion units vary from country to country and are commonly used in mmol, ppm CaCO₃. Hard water is not a serious health hazard. However, high hardness water can cause serious problems in industrial environments where it is common to monitor water hardness to prevent costly failures of components such as cooling towers, boilers and other equipment that contain or process water.

Warning

Wear protective gloves/protective clothing/face protection.
FIN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

How to check the expiry date

The label on the reagent bottle: Expires: 11/2026 indicates that the bottle is valid until November 2026.

Total alkalinity

Total alkalinity is the total amount of substances in water that can neutralise strong acids. Alkaline compounds in water (such as hydroxides and carbonates) remove H⁺ ions from the water, which reduces the acidity of the water and results in a higher pH. Total alkalinity is measured by measuring the level of acid required to bring the pH of a particular sample to 4.2. At this level, all alkaline compounds are completely used up. Measuring alkalinity is essential to determine the ability of acidity and corrosive influences produced in water and is commonly used in boiler water quality monitoring.

Technical parameters

Products:	Hardness Reagent, Alkalinity Reagent
Capacity:	500ml/bottle
Expiry date of reagent:	2 years from the factory
Number of measurements:	ca. 5000~10000 analysis
storage:	storage in darkness (<25°C)